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Technical Data Sheet: **ACMR**

Item Number: ACMR

Item Name: Polyolefin Mold Release Concentrate

Let Down Resin: Polyolefins and TPO's

Regulatory Status: Heavy Metal Free CONEG
 RoHS WEE Compliant
 Not Radioactive FDA – Indirect Food Contact*
 No REACH Substances of Very High Concern

Processing Range 190°C - 230 °C Do not exceed 260°C
Melting Point 110°C

Let Down Ratio: *As required*

Guidelines for use:

Begin adding ACMR at a usage rate of 1% and increase usage until reaching the mold release performance. While ACMR should not affect weathering, color or flammability performance, higher levels of usage may affect paintability or other coating application adhesion of the part. After the usage rate has been determined, final application testing is recommended to ensure part performance is in accordance with all applicable specifications.

*Call UCC for details on FDA limitations of use.

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